

PREPARATION AND CHARACTERIZATION OF Cu DOPED HAP FOR BIOMEDICAL APPLICATIONS

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Abstract-Hydroxyapatite is the thermodynamically most stable crystalline phase of calcium phosphate in body fluid. Undoped hydroxyapatite (HAp) and two Cu substituted HAp samples with variable amounts (0.04 and 0.06)% of Cu were synthesized by sol-gel method. The samples were studied by X-ray diffraction (XRD), Fourier transform infrared (FTIR) spectroscopy and energy dispersive X-ray (EDX) spectroscopy to determine the crystallite size, functional groups and elemental composition respectively. The calculated dimensions of crystallites appeared to be within 25-59 nm. The average crystallite size derived from XRD data reduced from undoped HAp to substituted HAp samples. The intensity of XRD peaks decrease from undoped HAp to Cu doped HAp. The bands at different modes are observed by FTIR spectrum. The band at 3641 cm⁻¹ was also associated with the O-H stretching mode of the surface P-OH groups. The EDX results confirmed the composition of the doped and undoped HAp.
Keywords: Hydroxyapatite, FTIR, Copper, Sol gel, XRD

1. Introduction:

Hydroxyapatite (HAP), with the chemical formula of Ca₅(PO₄)₆(OH)₂ and Ca/P ratio 1.67, is one of the most popular bioceramic materials. HAP bio ceramics have been widely used in medicine including dentistry and orthopedic applications. Various techniques such as sol-gel synthesis, solid-state reactions, chemical precipitation, have been developed to synthesize hydroxyapatite. Among the available methods, the sol-gel technique is a simple technique used to prepare nanostructured HAP of high purity and crystallinity. Copper is essential to all living organisms as a trace dietary mineral. In humans copper is found mainly in the liver, muscle and bone. Copper containing enzyme called lysyl oxidase, copper aids in the formation of collagen for bone and connective tissue and contributes to the mechanical strength of bone collagen. In the present work, sol-gel method is used to synthesize both undoped HAP and Cu-doped HAP samples with variable amounts of Cu. The effect of Cu on the crystal structure, morphology and elemental composition of the HAP samples was investigated by X-ray diffraction (XRD), Fourier transform infrared (FTIR) spectroscopy, and energy dispersive X-ray (EDX) spectroscopy techniques.

2. Experimental Procedures

2.1 Synthesis of Cu-doped hydroxyapatite nanoparticle

Cu-doped hydroxyapatite (Cu-HA) with different concentration (0, 4%, and 6%) of 0.1M was synthesized by sol-gel method. The preparation of pure HAP was done by dissolving stoichiometric amount of Calcium nitrate tetrahydrate and Phosphorus pentoxide in 50ml of ethanol in a separate beaker. Both the mixture were stirred for 40 minutes. Copper hydroxyapatite (Cu-HAp) was prepared by dissolving stoichiometric amount of Calcium nitrate tetrahydrate, Copper (II) nitrate pentahydrate and Phosphorus pentoxide in 150ml of ethanol in a 200ml beaker. The mixture of sol was stirred vigorously on a magnetic stirrer for 40 minutes for uniform mixing. The resultant gel of both doped and undoped HAP was kept in water bath for 2hrs to obtain precipitate. The precipitate was heated at 200°C to obtain powder. The obtained powder of Cu-HAp was then annealed at 650°C for 4hrs. Finally the white powder was obtained.

3. Results and discussion

3.1 X-ray diffraction (XRD)

The structural characterization has been done by XRD. X-ray powder diffraction measurements were performed using XPERT PRO (Philips, Netherlands) at "The Sophisticated Analytical Instruments Facility (SAIF)", IIT, Cochin using CuK α_1 radiation with 2 θ range from 20° to 120° and 0.02° step size. XRD profiles of the samples are given in figure 3.1.1. The profiles were compared by the Joint Committee on Powder Diffraction Standards (JCPDS card no 030747). The pure HAP was with triclinic structure with lattice constants a = 6.906Å, b = 8.577Å, c = 6.634Å and α = 93.99°, β = 91.50°, γ = 127.6°. The average crystallite size (D) for the samples was estimated by the Scherrer equation, $D = k \lambda / \beta \cos\theta$, where k is the shape

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factor equal to 0.9, λ is the wavelength of X-rays ($\lambda=0.15406$ nm for Cu K α radiation), β is the full width at half maximum (FWHM) of X-ray reflection in the radian, and also θ is the Bragg's diffraction angle in degrees. The results reported in Table 1 show that the average crystallite size of Cu-doped samples is smaller than the value of undoped HAp. From the XRD peaks the intensity of the peaks decrease with increase in concentration of copper. The decrease in the intensity may be due to the valency of Cu which is one compared to that of phosphorus which is three.

Figure 3.1.1 XRD Patterns of Pure HAp and Cu-HAp Nanoparticles

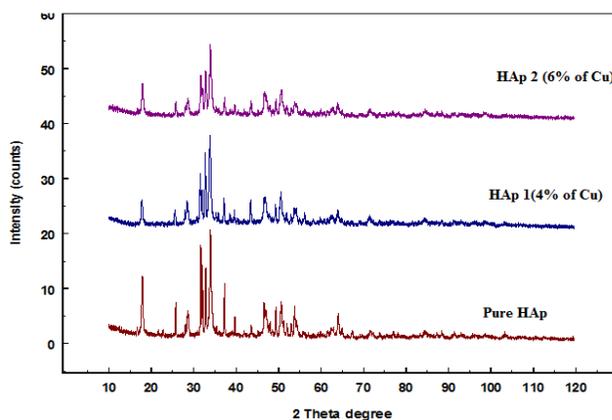
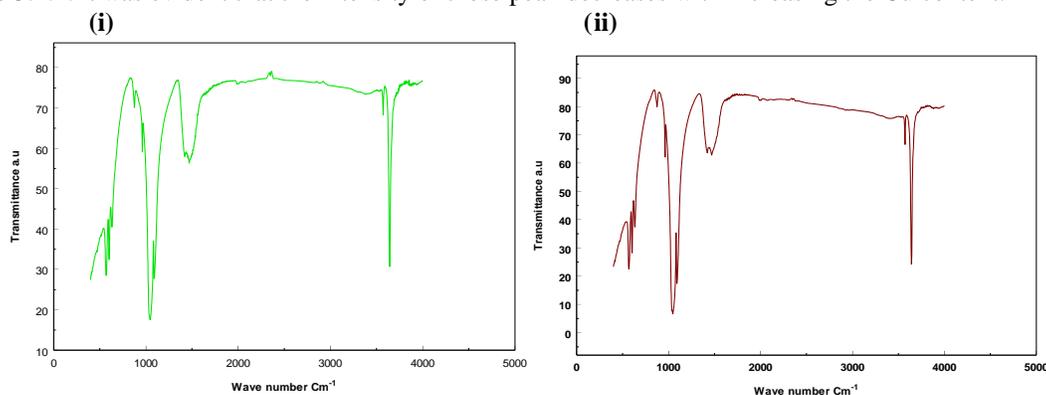


Table 1 The average crystallite size of all the samples

Sample	Grain Size (nm)
Pure HAp	59.41
HAp 1 (4% of Cu)	30.68
HAp 2 (6% of Cu)	25.29

3.2 FTIR:

FTIR data collected from International Research centre (IRC) of Kalasalingam University with transmittance wavelength range 400 Cm^{-1} to 5000 Cm^{-1} . The obtained FTIR data are shown in figures figure 3.2.1 and a comparison of the data in figure 3.2.2. The characteristic bands of phosphate and hydroxyl groups, as well as carbonate groups, were detected from the FTIR spectra of the samples. Table 2 shows the Transmittance data from FTIR studies. The bands 3572 cm^{-1} , 3905 cm^{-1} and 3830 cm^{-1} confirms the presence of hydroxyl group of pure HAp, HAp 1 and HAp 2. The absorption band around 1421 cm^{-1} , 1469 cm^{-1} is attributed to the presence of CO_3^{2-} in all the samples. The intense broad peak between 962 cm^{-1} and 1047 cm^{-1} is assigned to PO_4^{3-} in samples Pure HAp, HAp1 & HAp 2. The peak observed around 3572 cm^{-1} is the characteristic peak corresponding to stoichiometric HAp. The extra peaks 3905 cm^{-1} , 3842 cm^{-1} were detected in HAp 2 (4% of Cu) and correspondingly 3830 cm^{-1} band was observed in HAp 3 (6% of Cu). Cu-HAP shows decreased intensity of OH vibration modes at those bands with respect to HAP samples. It can be explained by the increased lattice due to HPO_4^{2-} substitution. As seen in figure 3.2.1. it was evident that the intensity of those peak decreases with increasing the Cu content.



(iii)

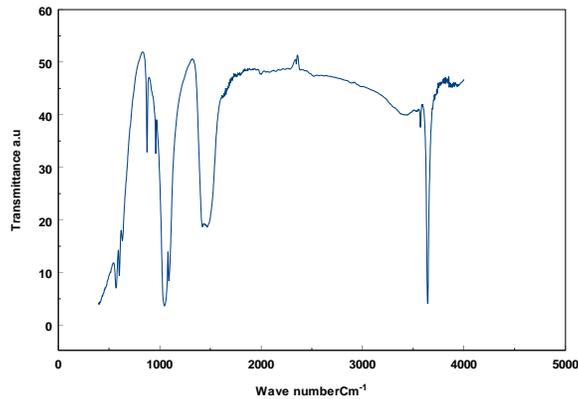


Figure 3.2.1 FTIR Transmittance spectrum of (i) Pure HAp (ii) HAp 1 (iii) HAp 2

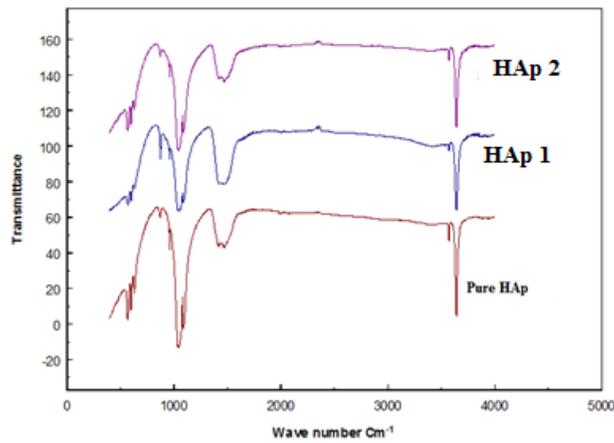


Figure 3.2.1 FTIR Spectra of the prepared samples

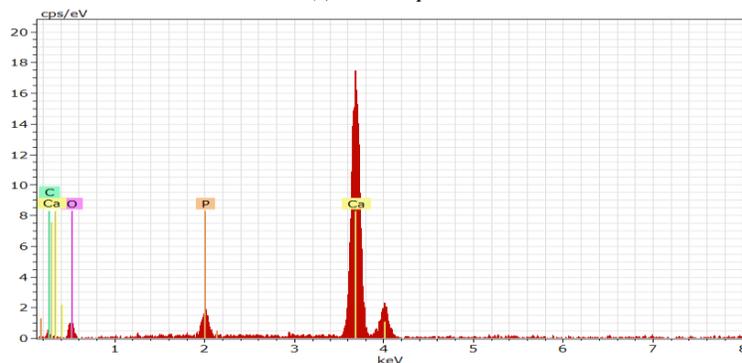
Table 2. Transmittance data of synthesized HAp Samples

Samples	Bands (cm ⁻¹)	Groups	Modes
Pure HAp	3572 ,632	Hydroxyl (OH) ⁻	Vibrational
HAp 1(4%Cu)	3905,3842	Hydroxyl (OH) ⁻	Vibrational
HAp 2(6%Cu)	1469,1421	Carbonate (CO ₃) ²⁻	Asymmetric Stretching
HAp 2(6% Cu)	569	Phosphate (PO ₄) ³⁻	Asymmetric bending

3.3 EDAX

The EDX spectra verify the elemental compositions and (Ca +Cu)/P molar ratios, and no impurity is observed for all the samples. More importantly, the cu doping process causes the Ca-deficiency. At higher amounts of the cu-dopants, the Ca-deficiency increases significantly. In other words, it may be due to the ionic substitution, which can be occurred due to crystal defect, between Cu and Ca. Fig 3.3.1 shows the details about elemental composition of doped and undoped samples.

(i) Pure HAp



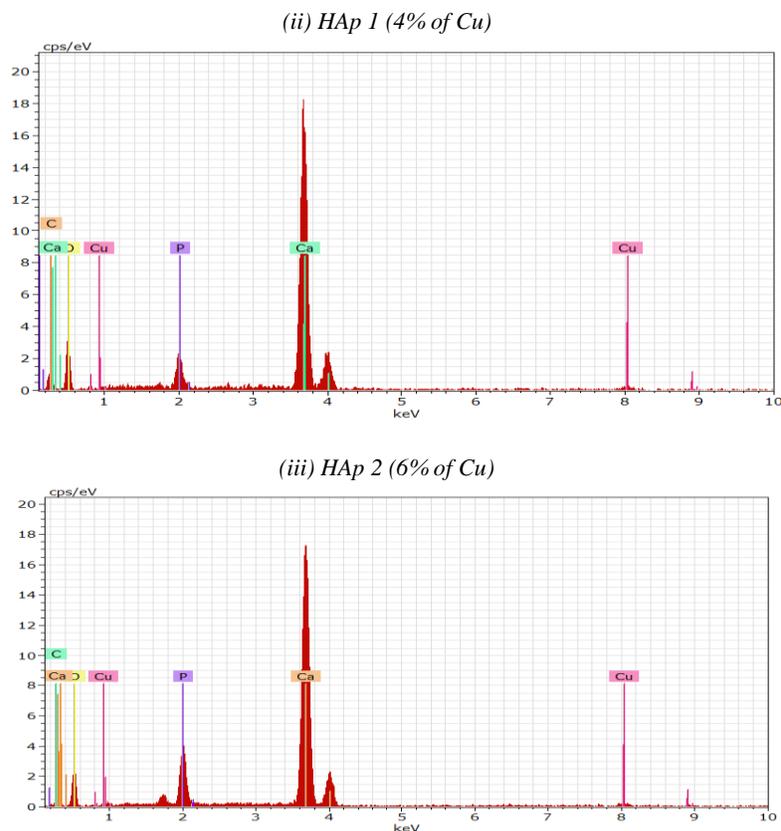


Figure 3.3.1 Elemental Composition of EDS Spectrum of Pure HAp, HAp1 and HAp2

Table 3 Elemental composition of HAp and Cu-HAp nanoparticles

Sample	Ca	P	C	O	Cu
Pure HAp	29.99	2.62	7.82	59.57	-
HAp 1(4% of Cu)	14.46	1.59	21.20	62.38	0.37
HAp 2 (6% of Cu)	19.74	3.96	7.43	68.36	0.52

4. Conclusion

Sol–gel method is very useful to synthesize the Cu-containing bioceramics derived from hydroxyapatite. From the XRD data the crystallite size is observed to decrease with the increase content of Cu. The FTIR spectra proved formation of HAp due to the presence of hydroxyl and phosphate functional groups and intensity of peaks decreases in all the samples. The intensity of the band decreases by the addition of Cu dopant to the HAp. The Ca-deficiency occurs because of the Cu-doping process, and increases with addition of the dopants.

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